



Installation, commissioning and user manual

<u></u>	

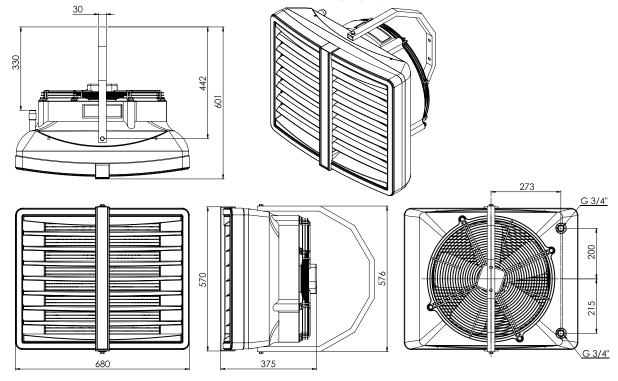
Unit heater

Issue 003 | August 2020 ENGLISH | UK | IRL | SmithsEP.co.uk

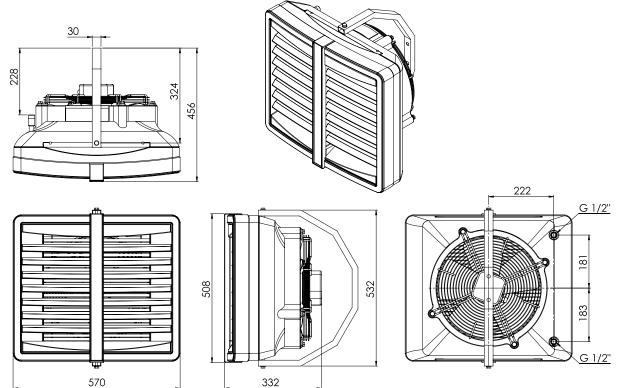
1.OVERALL INFORMATION

HEATER heating and ventilation devices are designed to be applied in the buildings of small and medium capacity, especially such as: production and warehouse halls, car showrooms and service stations, sports halls and stadiums, sacral buildings and churches, retail stores and wholesales outlets, agricultural facilities, exhibition surfaces.

2. DIMENSION AND BASIC TECHNICAL PARAMETERS HEATER R1, R2, R3, MIX



DIMENSION AND BASIC TECHNICAL PARAMETERS HEATER ONE



Elements of HEATER devices :

- Casing made of highly resistant EPP (expended polyprophylene) material
- Regulated air-conduits
- Installation bracket
- 2 step axial fan 450 mm dimension; fan is protected from direct access to revolving elements with safety netting

Heat exchanger – (Cu/AL) made of copper tubes placed in an aluminum lamellar exchanger /block with stub connection ½, ¾". Stub connections are equipped with air-release valves and heat outlet vent.

parametry		HEATER ONE	HEATER R1	HEATER R2	HEATER R3	HEATER MIX
No of unit rows		2	1	2	3	-
Max air output	[m³/h]	1 900	4 100	3 500	3 400	5 600
Heat output range	[kW]	5-20	10-30	<u>30-50</u>	50-70	-
Air temperature increase*	[°C]	32	14	29	29	-
Max working pressure	[MPa]	1,6	1,6	1,6	1,6	-
max airflow range	[m]	14	27	25	24	15 **
Diameter of connection nozzles	[inch]	1/2"	3/4"	3/4"	3/4"	-
Power supply	[V/Hz]	230/50 0,58 A	230/50	1,15 A	230/50	1,6 A
Motor power	[kW]	0,124	0,25	0,25	0,36	0,36
Motor speed	[turn/min]	1400	1350	1350	1400	1400
Protection class IP	-	IP54	IP54	IP54	IP54	IP54
Sound level	dB (A)***	54,2	<mark>59,4</mark>	59,4	60,5	60,5
Weight without water/ with water	[kg]	9,6/10,7	10,8 / 11,9	12,7 / 14,8	14,5 / 16,9	9,2

* for temperatures of 90/70 and inlet temperature of 0°C

maximum height of assembly for vertical airflow, max working range of up to 380m². Horizontal range of isothermal stream at velocity of 0,5 m/s * measured in distance of 5m

3. GENERAL INFORMATION

HEATER heating and ventilation devices are manufactured in compliance with standards concerning quality, ecology, utility and work comfort. HEATER devices are delivered ready-to-use in a cardboard package that is to protect from mechanical damages. The package consists of: the device, the Manual (Operation and Maintenance Documentation) and Guarantee. If the optional automatic control ordered, it shall be delivered in a separate package. Make sure all the aforementioned elements are in the package immediately after the delivery. In the absence of any element, please fill in the suitable carrier document.

ATTENTION !

Przed Before mounting read the manual carefully and adhere to the rules concerning the mounting procedures. Not applying may result in inappropriate functioning of the device and the loss of the guarantee rights.

- Pay special attention when working with electrical elements of the device.
- ① Any installation operations must be carried out by qualified persons with appropriate authorizations

4. ASSEMBLY

Prior to any installation procedures, take the following aspects into consideration: easy access for maintenance works, access to water and electrical installation, appropriate air distribution in a room.

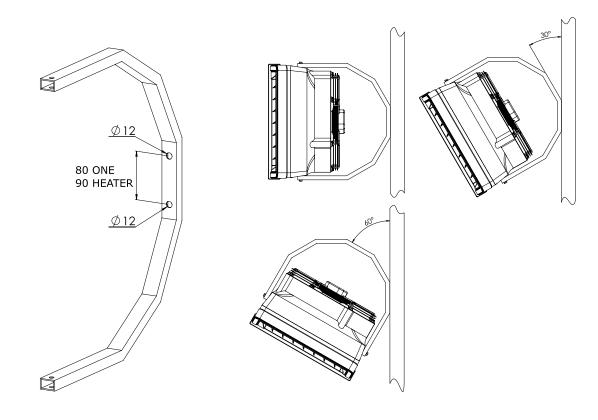
Every HEATER unit is equipped with a set of 3 interchangeable color inserts; in order to change the color, remove the insert from the front panel and place the desired one back in place.

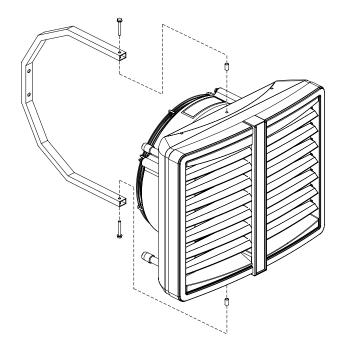
*It is advisable to mount the device to the wall or the ceiling on original mounting brackets, supporting mount pins (not delivered with the device) or supporting constructions (shapes and dimensions of the supporting construction may be individually designed in compliance with durability and strength requirements).

In case of mounting to the ceiling, pay attention to the fact that air-release/venting of the device may be difficult so it is advisable to place vent at the highest point of the pipework.

The device may be mounted to the wall with the use of a mounting bracket at the angle of 0°, 30° or 60°. A mounting bracket holder is made of curved profile. It has two holes for vertical assembly. Assembly to the wall and/or to the ceiling is possible at different angles but it requires making necessary holes in the holder.

Technical Documentation waterfan HEATER v201905



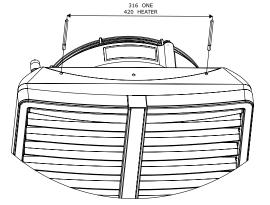


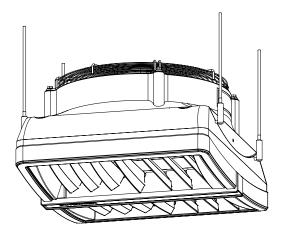
Mounting bracket to the heater

The bracket set consist of: a holder, two sleeves, two M8 screws and washers. In order to mount the bracket, drill two Ø12-13mm holes in places visibly marked on the casing. Insert sleeves into drilled holes and place the bracket in. The included holder must be screwed with M8 screws with washers.

Installation of mounting pins

To mount the heater to the ceiling, use M8 mounting pins. Drill two Ø8-9mm holes in places visibly marked on the casing. Mounting pins may be screwed into the frame not deeper than 20 mm.





Assembly of HEATERMIX air mixer

To mount HEATERMIX air mixer to the ceiling, use M8 mounting pins. Drill two \emptyset 8-9mm holes in places visibly marked on the casing. Mounting pins may be screwed into the frame of a heat exchanger to the maximum depth of 20mm. Mounting pins and connecting elements are not included with the unit.

NOTICE !

To sustain proper functioning of the device keep a safe distance– 200mm from its sides and 300 mm from its backside (from the fan)

5. ELECTRICAL INSTALLATION

The electrical installation and connection to power supply must be done in compliance with the existing regulations and standards for building industry.

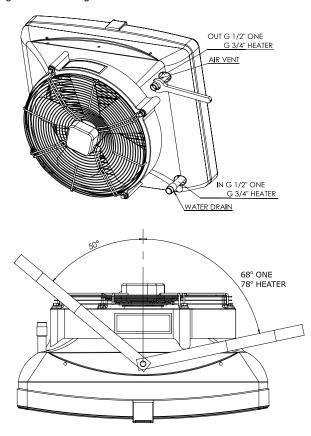
The fan's engine is equipped with the internal temperature limit fuse protecting the engine from its overheating.

The unit set does not consist of: a feeding cable, a master switch (see diagram)

The electrical installation must be done by an authorized person, acquainted with the Manual. The connection of the feeding cable and master switch must be done in compliance with electrical diagram (with or without the automatic control, depending on the option chosen). Any and all damages incurred as a result of the aforementioned causes are not provided with the Guarantee and the user will be charged with any costs of the device exchange. The connection of the automatic control should be carried out in accordance with the electrical diagram. In case of any doubts or problems, unplug the device and contact the device's installer or SONNIGER Authorized Service.

6. WATER INSTALLATION

The installation of the unit should be done in a way enabling maintenance service; on both stub pipes manual closing valves should be installed in order to cut off the device. Feeding cables of the heater shall be connected in accordance with the symbols/marking on the casing (inlet/outlet). In case of electromagnetic valve (with the option of the automatic control) it should be installed on the outlet as it may be damaged otherwise. When the pipework is being connected to the exchanger, secure the connections of the heater from oscillating torque (see figure) that may cause leakage in the exchanger.



Heating medium

The connector pipes are at the back of the device. When connecting the hydraulic pipes/connections, make sure you secure the connector pipes against rotational torque. Notice that the connector pipes are not strained by the pipes. The valve of heating medium is on the supply pipe and the vent is on the return pipe.

Use flexible connections to allow the heater to be turned to the sides. Depending on the flexible connections, the maximum turn is 78° - HEATER R1, R2, R3, 68° - HEATER ONE, to both sides. Figure shows maximum angle to one side and 50° to the other with minimal distance left for connections.

7. AUTOMATIC CONTROL – INSTALLATION

A set of automatic control may be used (powered 230V) that consists of the following:

- COMFORT panel including room thermostat and switch for regulation of 3 speeds of fan. One COMFORT panel may regulate up to 3 pcs of HEATER units
- 2-way water valve with actuator; valve should be installed on a return stub of the heater
- INTELLIGENT electronic control panel with an automatic speed controller, weekly program and BMS communication. One
- INTELLIGENT panel may regulate up to 2 pcs of HEATER units
- ₩ Splitter MULTI 6 control up to 6 pcs of HEATER units from one COMFORT or INTELLIGENT Panel

The system is ready to start once the connections between the thermostat and the valve actuator are done, 230V power is supplied to the thermostat and the fan's motor is powered by the revs controller.



COMFORT panel description

ON/OFF – turning ON/OFF a unit

I-II-III – switch for fan speed regulation

HEAT - thermostat sends signal for valve and actuator and fan, fan turns off when temperature in room is achieved, valve/actuator closes water supply.

FAN – function not active, unit will not operate when FAN switch is selected

COOL – termostat sends signal only to fan, fan begins operation starting from temperature which is set on thermostat (function used to air mixer HEATER MIX or for room ventilation in summer season)

8. FIRST START

Do all the connections (electrical, water and automatic control), check for tightness of all connections done by an installer and air-release/vent the device then start the device in the following sequence:

- 1. Switch on the mains,
- 2. Set requested speed of fan on revs controller,
- 3. Set requested temperature on thermostat,

The fan operates continuously irrespective of whether the heater's valve is opened or not.

9. TURNING OFF

To switch the device off do the following:

- 1. Set minimum temperature on thermostat after 7 seconds valve will be closed and heating switched off.
- 2. Set main switch to the "0" position (off); fan will be switched off and the thermostat will be off the power.

10. OPERATION

The engine and fan used in HEATER units are maintenance-free devices but regular check-ups are advised, especially motor and bearing (fan's rotor should rotate freely, free from any axial and radial throws and undesired knocks/rattles).

NOTICE !

In case of any metallic knocks, vibration or increase in sound level check if the fan mounting/fixing does not work loose contact the installer or SONNIGER Authorized Service

11. MAINTENANCE

The heat exchanger requires systematical cleaning all dirts /impurities off. Before the start of the heating period the heat exchanger is advised to be cleaned with compressed air directed to the air outlets; there is no need for dismantling of the device. Pay special attention when cleaning the exchanger's fin due to high possibility of damaging them. If fins are bent use a tool specifically designated to carry out such repairs. If the device has not been used for a longer period of time, unplug it before the next use.

The heat exchanger is not equipped with any fire protection device. The heat exchanger may be damaged if the room temperature goes below 0 C.

Anti-freeze liquid must be added to the water circulation/system. Anti-freeze liquid must be appropriate for the material the exchanger is made of (copper) as well as other elements of the hydraulic system/circulation. The liquid must be diluted with water according to the solution recommended by the anti-freeze manufacturer.

12. TECHNICAL PARAMETERS HEATER

												H	EAT	ER	DNE	2															
inlet/outlet water tempe	rature			50/40)				60/40)				70/50)				80/60	1				90/70)				120/9	0	
inlet air temperature		0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20
											a	r flow	1900	m3/h	(spe	ed 3)															
heat output	kW	12,5	10,7	9,2	7,7	6,3	12,8	11,3	9,7	8,2	6,7	15,9	14,4	12,9	11,4	9,9	18,9	17,4	15,9	14,4	12,9	22,0	20,4	18,9	17,4	15,9	31,7	29,9	28,2	26,5	24,9
outlet air temperature	°C	17,8	20,8	23,9	26,8	29,7	18,6	21,7	24,7	27,6	30,4	23,1	26,3	29,4	32,4	35,3	27,6	30,8	33,9	37,0	40,0	32,0	35,3	38,5	41,6	44,7	46,6	50,0	53,2	56,4	59,5
water flow	m3/h	1,1	0,9	0,8	0,7	0,5	0,6	0,5	0,4	0,4	0,3	0,7	0,6	0,6	0,5	0,4	0,8	0,8	0,7	0,6	0,6	1,0	0,9	0,8	0,8	0,7	0,9	0,9	0,8	0,8	0,7
pressure drop	kPa	36,1	28,5	21,7	15,9	10,8	11,1	8,9	6,8	5,1	3,5	15,9	13,3	10,9	8,7	6,8	21,3	18,3	15,6	13,0	10,7	27,2	23,9	20,8	17,9	15,2	21,7	19,6	17,7	15,8	14,1
	10.00				-				64. -		a	ir flov	v 950	m3/h	(spee	d 2)						19 - J.M.									
heat output	kW	7,8	6,8	5,9	4,9	4,0	8,2	7,2	6,3	5,3	4,3	10,2	9,2	8,3	7,3	6,3	12,1	11,2	10,2	9,2	8,3	14,0	13,1	12,1	11,1	10,2	20,0	18,9	17,8	16,7	15,7
outlet air temperature	°C	22,7	25,2	27,7	30,1	32,4	23,9	26,4	28,9	31,2	33,3	29,7	32,3	34,8	37,3	39,7	35,3	38,0	40,7	43,2	45,7	40,9	43,7	46,4	49,0	51,5	58,9	61,8	64,5	67,2	69,7
water flow	m3/h	0,7	0,6	0,5	0,4	0,4	0,4	0,3	0,3	0,2	0,2	0,5	0,4	0,4	0,3	0,3	0,5	0,5	0,5	0,4	0,4	0,6	0,6	0,5	0,5	0,5	0,6	0,6	0,5	0,5	0,5
pressure drop	kPa	16,1	12,7	9,7	7,1	4,9	5,0	4,0	3,1	2,3	1,6	7,2	6,0	4,9	3,9	3,1	9,6	8,2	7,0	5,9	4,8	12,2	10,7	9,3	8,0	6,8	9,5	8,6	7,7	6,9	6,1
and the chart of the					1.1						a	ir flov	v 750	m3/h	(spee	d 1)													1.1.1		
heat output	kW	6,6	5,8	5,0	4,2	3,4	7,0	6,2	5,3	4,5	3,6	8,7	7,9	7,0	6,2	5,4	10,3	9,5	8,7	7,8	7,0	12,0	11,1	10,3	9,4	8,6	16,9	16,0	15,1	14,2	13,3
outlet air temperature	°C	24,4	26,8	29,1	31,3	33,4	25,8	28,1	30,3	32,4	34,3	32,0	34,5	36,8	39,1	41,2	38,1	40,6	43,0	45,4	47,7	44,1	46,7	49,2	51,6	54,0	63,2	66,0	68,5	70,9	73,3
water flow	m3/h	0,6	0,5	0,4	0,4	0,3	0,3	0,3	0,2	0,2	0,2	0,4	0,3	0,3	0,3	0,2	0,5	0,4	0,4	0,3	0,3	0,5	0,5	0,5	0,4	0,4	0,5	0,5	0,4	0,4	0,4
pressure drop	kPa	12,0	9,5	7,3	5,3	3,7	3,8	3,0	2,3	1,7	1,2	5,4	4,5	3,7	3,0	2,3	7,2	6,2	5,2	4,4	3,6	9,1	8,0	6,9	6,0	5,1	7,0	6,3	5,7	5,1	4,6

												H	IEA'	TER	R1		~														
inlet/outlet water tempe	rature			50/40)				60/40)			1	70/50)				80/60	6				90/70)		2	P	120/9	D	
inlet air temperature		0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20
											ai	r flow	4100	m3/h	(spe	ed 3)															
heat output	kW	11,5	10,0	8,6	7,1	5,7	11,5	10,1	8,6	7,1	5,6	14,7	13,2	11,7	10,3	8,8	17,7	16,3	14,8	13,4	11,9	20,8	19,3	17,8	16, <mark>4</mark>	14,9	29,6	28,0	26,4	24,8	23,2
outlet air temperature	°C	7,7	11,9	16,0	20,0	24,1	7,8	11,9	16,0	20,0	24,0	9,9	14,1	18,2	22,3	26,3	12,0	16,2	20,3	24,5	28,6	14,0	18,2	22,4	26,6	30,7	20,2	24,5	28,7	32,9	37,1
water flow	m3/h	1,0	0,9	0,7	0,6	0,5	0,5	0,4	0,4	0,3	0,2	0,6	0,6	0,5	0,5	0,4	0,8	0,7	0,7	0,6	0,5	0,9	0,9	0,8	0,7	0,7	0,9	0,8	0,8	0,7	0,7
pressure drop	kPa	24,2	19,0	14,3	10,2	6,8	6,9	5,4	4,1	2,9	1,9	10,4	8,6	6,9	5,5	4,1	14,3	12,2	10,3	8,5	6,9	18,6	16,3	14,1	12,1	10,2	9,0	8,1	7,3	6,6	5,8
		-									ai	r flow	2750	m3/h	(spe	ed 2)															
heat output	kW	9,2	8,0	6,9	5,7	4,5	9,3	8,1	6,9	5,7	4,5	11,8	10,6	9,4	8,2	7,1	14,2	13,0	11,9	10,7	9,5	16,6	15,5	14,3	13,1	11,9	23,7	22,4	21,1	19,9	18,6
outlet air temperature	°C	9,2	13,2	17,1	21,0	24,9	9,3	13,3	17,2	21,0	24,8	11,8	15,8	19,8	23,7	27,6	14,3	18,3	22,3	26,3	30,2	16,7	20,8	24,8	28,9	32,8	24,1	28,3	32,4	36,4	40,3
water flow	m3/h	0,8	0,7	0,6	0,5	0,4	0,4	0,4	0,3	0,3	0,2	0,5	0,5	0,4	0,4	0,3	0,6	0,6	0,5	0,5	0,4	0,7	0,7	0,6	0,6	0,5	0,7	0,7	0,6	0,6	0,6
pressure drop	kPa	11,0	8,6	6,5	4,7	3,1	3,2	2,5	1,9	1,4	0,9	4,7	3,9	3,2	2,5	1,9	6,5	5,5	4,7	3,9	3,2	8,3	7,3	6,3	5,5	4,6	6,1	5,5	5,0	4,5	3,9
											ai	r flow	2050	m3/h	(spe	ed 1)															
heat output	kW	7,7	6,8	5,8	4,8	3,8	7,8	6,8	5,8	4,8	3,7	9,9	8,9	8,0	7,0	6,0	12,0	11,0	10,0	9,0	8,1	14,0	13,0	12,0	11,1	10,1	20,0	18,9	17,8	16,7	15,6
outlet air temperature	°C	10,4	14,3	18,1	21,8	25,5	10,5	14,3	18,1	21,8	25,3	13,4	17,3	21,1	24,9	28,6	16,2	20,1	24,0	27,8	31,6	18,9	22,9	26,8	30,7	34,5	27,3	31,3	35,3	39,2	43,0
water flow	m3/h	0,7	0,6	0,5	0,4	0,3	0,3	0,3	0,3	0,2	0,2	0,4	0,4	0,4	0,3	0,3	0,5	0,5	0,4	0,4	0,4	0,6	0,6	0,5	0,5	0,4	0,6	0,6	0,5	0,5	0,5
pressure drop	kPa	8,1	6,4	4,8	3,5	2,3	2,4	1,9	1,4	1,0	0,6	3,5	2,9	2,4	1,9	1,4	4,8	4,1	3,5	2,9	2,4	6,1	5,4	4,7	4,0	3,4	4,5	4,1	3,7	3,2	2,9

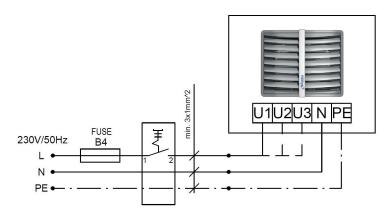
												H	IEA'	TER	R2																
inlet/outlet water tempe	rature			50/40)				60/40	67			13	70/50)			-	80/60)				90/70)				120/9	D	
inlet air temperature		0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20
											ai	r flow	3500) m3/ł	n (spe	ed 3)															
heat output	kW	20,2	17,7	15,2	12,7	10,2	20,9	18,4	15,8	13,3	10,7	26,2	23,7	21,1	18,6	16,1	31,4	28,8	26,3	23,8	21,2	36,5	33,9	31,4	28,8	26,3	48,0	45,5	42,9	40,3	37,7
outlet air temperature	°C	16,0	19,2	22,4	25,6	28,6	16,5	19,8	22,9	26,0	29,0	20,7	24,0	27,3	30,4	33,6	24,8	28,2	31,5	34,7	37,9	28,9	32,3	35,7	39,0	42,2	38,5	42,2	45,7	49,1	52,5
water flow	m3/h	1,8	1,5	1,3	1,1	0,9	0,9	0,8	0,7	0,6	0,5	1,2	1,0	0,9	0,8	0,7	1,4	1,3	1,2	1,0	0,9	1,6	1,5	1,4	1,3	1,2	1,4	1,3	1,3	1,2	1,1
pressure drop	kPa	24,1	18,9	14,4	10,4	7,1	7,2	5,7	4,4	3,2	2,2	10,5	8,8	7,2	5,7	4,4	14,2	12,2	10,3	8,6	7,0	18,2	16,0	13,9	11,9	10,1	11,8	10,7	9,6	8,6	7,6
	Security 15	10									ai	r flow	2900	m3/h	(spe	ed 2)															
heat output	kW	18,1	15,8	13,6	11,4	9,1	18,7	16,4	14,2	11,9	9,6	23,4	21,1	18,9	16,6	14,4	28,0	25,8	23,5	21,2	19,0	32,6	30,3	28,0	25,7	23,5	43,1	40,6	38,3	36,0	33,7
outlet air temperature	°C	17,2	20,3	23,4	26,4	29,3	17,8	20,9	24,0	26,9	29,7	22,3	25,5	28,6	31,7	34,6	26,7	30,0	33,2	36,3	39,3	31,1	34,4	37,6	40,8	43,9	41,5	45,1	48,4	51,7	55,0
water flow	m3/h	1,6	1,4	1,2	1,0	0,8	0,8	0,7	0,6	0,5	0,4	1,0	0,9	0,8	0,7	0,6	1,2	1,1	1,0	0,9	0,8	1,4	1,3	1,2	1,1	1,0	1,2	1,2	1,1	1,1	1,0
pressure drop	kPa	19,6	15,4	11,7	8,5	5,8	5,9	4,7	3,6	2,6	1,8	8,6	7,2	5,9	4,7	3,6	11,6	9,9	8,4	7,0	5,8	14,9	13,0	11,3	9,7	8,2	9,7	8,7	7,8	7,0	6,3
											ai	r flow	2000	m3/h	(spe	ed 1)															
heat output	kW	14,5	12,7	10,9	9,1	7,4	15,1	13,3	11,4	9,6	7,7	18,9	17,1	15,2	13,4	11,6	22,6	20,7	18,9	17,1	15,3	26,4	24,4	22,5	20,7	18,9	34,1	32,2	30,3	28,5	26,7
outlet air temperature	°C	19,6	22,5	25,2	27,9	30,6	20,4	23,2	25,9	28,6	31,1	25,5	28,4	31,2	34,0	36,7	30,5	33,5	36,4	39,2	42,0	35,4	38,5	41,5	44,4	47,2	47,8	51,1	54,2	57,2	60,2
water flow	m3/h	1,3	1,1	1,0	0,8	0,6	0,7	0,6	0,5	0,4	0,3	0,8	0,8	0,7	0,6	0,5	1,0	0,9	0,8	0,8	0,7	1,2	1,1	1,0	0,9	0,8	1,0	1,0	0,9	0,8	0,8
pressure drop	kPa	13,3	10,4	8,0	5,8	3,9	4,0	3,2	2,5	1,8	1,2	5,9	4,9	4,0	3,2	2,4	7,9	6,7	5,7	4,8	3,9	10,1	8,8	7,7	6,6	5,6	6,4	5,8	5,1	4,6	4,1

												H	IEA'	TER	R3		255														
inlet/outlet water tempe	rature			50/40	1				60/40	Ú.				70/50)				80/60)				90/7	0				120/9	D	
inlet air temperature		0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20	0	5	10	15	20
											ai	r flow	3400	m3/h	(spe	ed 3)															
heat output	kW	28,9	25,5	22,2	18,8	15,3	30,5	27,1	23,7	20,2	16,7	37,8	34,5	31,1	27,7	24,3	45,1	41,8	38,4	35,1	31,7	52,3	59,0	45,7	42,4	39,1	69,0	65,7	62,5	59,2	55,9
outlet air temperature	°C	22,2	24,6	27,1	29,5	31,9	23,4	25,9	28,3	30,6	32,9	29,0	31,5	34,0	36,4	38,8	34,5	37,1	39,6	42,1	44,5	40,0	42,6	45,2	47,7	50,1	52,8	55,5	58,1	60,7	63,4
water flow	m3/h	2,5	2,2	1,9	1,6	1,3	1,3	1,2	1,0	0,9	0,7	1,7	1,5	1,4	1,2	1,1	2,0	1,8	1,7	1,5	1,4	2,3	2,2	2,2	1,9	1,7	1,9	1,9	1,9	1,8	1,7
pressure drop	kPa	30,6	24,5	18,9	14,1	9,8	9,5	7,7	6,1	4,6	3,3	13,6	11,5	9,6	7,8	6,2	18,3	15,9	13,7	11,6	9,7	23,4	20,8	18,3	16,0	13,8	17,8	16,2	14,7	13,4	12,1
											ai	r flow	2700	m3/h	(spe	ed 2)															1111
heat output	kW	24,9	22,0	19,1	16,2	13,2	26,3	23,4	20,5	17,5	14,4	32,6	29,8	26,9	24,0	21,0	38,9	36,0	33,1	30,3	27,4	45,1	42,2	39,4	36,5	33,7	59,5	56,7	53,8	51,0	48,2
outlet air temperature	°C	24,1	26,3	28,6	30,8	32,9	25,5	27,7	29,9	32,1	34,1	31,5	33,8	36,1	38,3	40,5	37,5	39,9	42,2	44,4	46,7	43,5	45,9	48,2	297,6	52,8	57,5	60,0	62,5	64,9	67,2
water flow	m3/h	2,2	1,9	1,7	1,4	1,2	1,2	1,0	9,0	0,8	0,6	1,4	1,3	1,2	1,0	0,9	1,7	1,6	1,4	1,3	1,2	2,0	1,9	1,7	1,6	1,5	0,5	0,5	0,5	0,4	0,4
pressure drop	kPa	23,3	18,7	14,5	10,8	7,5	7,3	5,9	4,7	3,5	2,5	10,4	8,8	7,4	6,0	4,7	13,9	12,1	10,5	8,9	7,4	17,8	15,9	14,0	12,2	10,5	13,5	12,4	11,3	10,2	9,2
estimate control of control								1.10.455			ai	r flow	1750	m3/h	(spe	ed 1)		10								100	- Con - So	1.000			
heat output	kW	18,4	16,3	14,2	12,1	9,9	19,7	17,5	15,3	13,1	10,8	24,3	22,2	20,1	17,9	15,7	28,9	26,8	24,7	22,6	20,5	33,5	31,4	29,3	27,2	25,8	44,2	42,2	40,1	38,0	35,9
outlet air temperature	°C	27,7	29,6	31,4	33,2	34,9	29,4	31,3	33,0	34,7	36,3	36,4	38,4	40,2	42,0	43,7	43,3	45,3	47,2	49,0	50,8	50,0	52,1	54,0	55,9	57,8	66,2	68,4	70,5	72,5	74,4
water flow	m3/h	1,6	1,4	1,2	1,0	0,9	0,9	0,8	0,7	0,6	0,5	1,1	1,0	0,9	0,8	1,7	1,3	1,2	1,1	1,0	0,9	1,5	1,4	1,3	1,2	1,1	1,3	1,3	1,2	1,1	1,1
pressure drop	kPa	13,6	10,9	8,5	6,4	4,5	4,4	3,5	2,8	2,1	1,5	6,2	5,2	4,4	3,6	2,8	8,2	7,1	6,2	5,3	4,4	10,4	9,3	8,2	7,2	6,2	7,9	7,2	6,1	6,0	5,4

13. ELECTRICAL CONNECTION DIAGRAMS

1. Connecting HEATER with no automatic control

* The unit set does not consist of: a master switch, a fuse, a feeding cable



Fan wiring description

- U1 high speed brown
- U2 middle speed grey
- U3 low speed red
- N neutral blue
- PE protection yellow/green

2. Connecting a few HEATER units with COMFORT panel, valves and actuators.

* The unit set does not consist of: a master switch, a fuse, a feeding cable

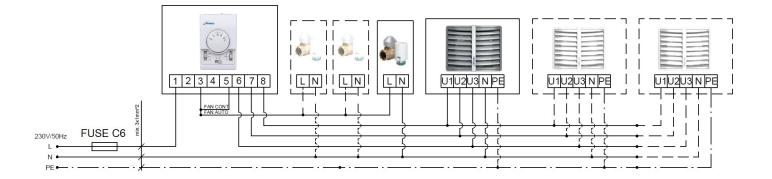
* One COMFORT panel may regulate up to 3 pcs of HEATER units

HEAT - thermostat sends signal for valve/actuator and fan, fan turns off when temperature in room is achieved, valve/actuator closes water supply.

FAN – function not active, unit will not operate when FAN switch is selected

COOL – termostat sends signal only to fan, fan begins operation starting from temperature which is set on thermostat (function used to air mixer HEATER MIX or for room ventilation in summer season)

Attention! You can use additional jumper on the contacts 4-5 of COMFORT Panel, in this case you may only use function of changing speed of fan I-II-III and ON / OFF. The thermostat and switches HEAT / FAN / COOL remain not active. Additional jumper on terminals 4-5 might be applied when for ex different (supplied by user) thermostat is used to control the system.



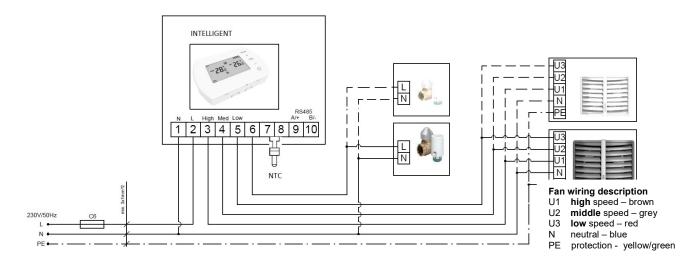
3. Connecting HEATER units with INTELLIGENT panel.

Panel Intelligent controls actuators/valves and automatically regulates fans' speed depending on the required room temperature. Fans speed changs automatically for lower rate, when temperature in a room gets closer to desired one.

Additional functions – weekly thermostat, availability of BMS communication signals

Possibility to connect outside temperature sensor NTC, supplied with cable lenght 5 m, max cable length 20 m.

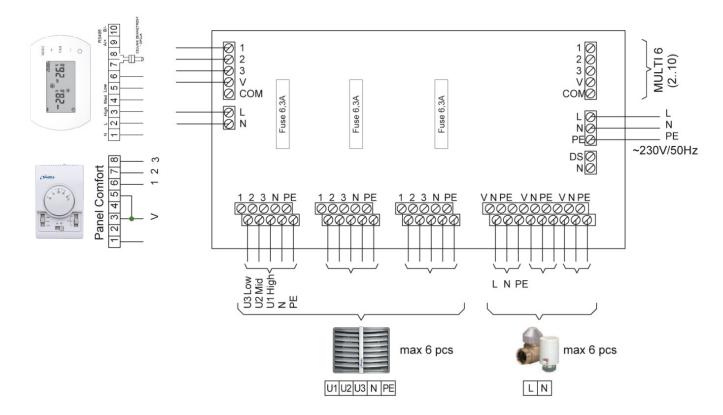
- * One INTELLIGENT panel may regulate up to 2 pcs of HEATER units
- * The unit set does not consist of: a master switch, a fuse, a feeding cable



4. Splitter MULTI 6 - control up to 6 pieces of HEATERs from one COMFORT or INTELLIGENT Panel

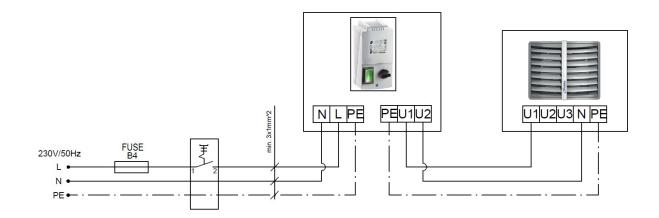
MULTI 6 Splitter allows to connect and control more fan heaters (up to 6 pcs.) and valves with actuators (up to 6 pcs.). Control of fans and valves is done using COMFORT or INTELLIGENT panel.

To connect more than 6 fans and valves, it is possible to connect Splitter MULTI 6 with each other (maximum extension of up to 10 MULTI 6 splitters). In such case, in the first Splitter MULTI 6 there should be connector DS-N left open, in other Splitters MULTI 6 (2..10) connector DS-N must be closed.



5. Connection of HEATER unit with transformer speed regulator.

* When using transformer speed regulator please use only maximum speed connector on a fan - U1 high speed



14. PANEL INTELLIGENT - programmable controller manual

Panel Intelligent controls actuators/valves and automatically regulates fan's speed depending on the required room temperature. Fans speed changes automatically for lower rate, when temperature in a room gets closer to desired one. Additional functions of Panel Intelligent:

- Weekly thermostat
- Automatic or manual 3-step fan speed adjustment.
- Control room temperature (by opening/closing the vale, or by adjusting air volume automatically).
- Antifreeze mode- protection against dropping room temperature below critical level.
- Possibility to connect external NTC temperature sensor
- BMS communication by MODBUS protocol

Panel Intelligent can be connected to BMS (Building Management System) and allows to set up and read performance parameters on local site in below areas: ON/OFF of a system, Fan speed manual mode, Temperature mode, HEATING/VENATILATION mode. Exact protocol addresses are available in dedicated Panel Intellingent BMS manual

BMS Communication data

Communication type	RS485
Protocol	MODBUS-RTU
Transmission speed [bps]	2400
Parity	Even
Number of data bits	8
Number of stop bits	1

FUNCTION MODES

MANUAL MODE- Fan is operating with chosen speed

(LOW, MED or HI). There are three additional modes: Heating, Cooling and Ventilation. According to set temperature, valve is opened/ closed. In programmable mode is possible to set weekly programmer.

AUTOMATIC PROGRAMMABLE MODE- air volume V is regulated automatically depending on differential between pre-set Set Temperature (3) and measured Room Temperature (2) (there is no possibility to change fan speed manually). In this mode there is possibility to resign from the valve, heating source will control flow and proper temperature of water.

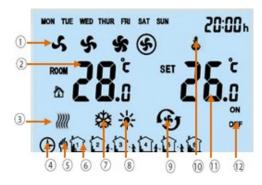
FAN FUNCTION

Continuous- after reaching pre-set temperature (3) valve is closed, fan operating with pre-set speed V(1) **Thermostatic-** after reaching pre-set temperature (3) valve is closed, fan stops operating.

WORKING MODE

Heating - valve is open and fan is on when Room Temp. < Set Temp. **Cooling**- valve is open and fan is on when Room Temp. > Set Temp. **Ventilation**- fan is turned ON and operate with pre-set speed.

DESCRIPTION of PANEL INTELLIGENT





- 1. Fan Speed: LOW, MED, HI and AUTO
- ROOM TEMP. or NTC EXTERNAL SENSOR TEMP. (measured temperature)
- 3. Anti-freeze indication
- 4. Automatic programable mode
- 5. Manual mode
- 6. 6 Time Zones for each day
- 7. Cooling Mode
- 8. Heating Mode
- 9. Ventilation Mode
- 10. Buttons Lock
- 11. SET TEMP. (desired room temperature)
- 12. ON/OFF status of time zones
- 13 MODE Press shortly to select manual or automatic mode Press for 3 s and select colling, heating or ventilation mode
- 14 FAN

Press shortly and select fan speed: Low, Med, High lub Auto

15 ON/OFF INTELLIGENT Panel

SETTINGS MENU

- When Panel Intelligent is switched off, press and hold MODE for 3 seconds.
- To change option use MODE button.
- To change value use +/- buttons.

Setting menu	Option	Value
1	Temperature calibration	_9°C ~ +9°C
2	Fan status	C1: Thermostatic mode C2: Continuous mode
3	Temperature sensor	0: Internal Sensor 1: External Sensor NTC
4	Antifreeze	0: Off 1: On
5	Antifreeze range	+5°C ~ +10°C
6	Modbus ID	1~247 (01~F7)

BUTTON LOCK/UNLOCK

- To LOCK buttons press and hold + and then and hold both of them for 5 seconds.
- To UNLOCK buttons press and hold + and then and hold both of them for 5 seconds.

CLOCK SETTING

- When controller is turned off, press and hold FAN button for 3 seconds and enter time clock setting.
- Option sequence as follows: hour, minute weekday.
- To change option use FAN button
- To change value use + and buttons.

PROGRAMING

Setting mode

- Push shortly MODE button (15) to select Manual Mode or Programmable Mode.
- Push MODE button (15) for 3 seconds and select Cooling Mode, Heating Mode or Ventilation Mode.

Setting of fan speed

 Push FAN button (16) for 3 seconds to select fan speed LOW, MID, HIGH, AUTO

Weekly thermostat

 Push FAN button (16) for 3 seconds and program time, setpoints and time zones accordingly.

Monday to Friday – all settings will be the same for each day between Monday and Friday

1st time zone setting (Hour and Minute) -> FAN->
1st time zone status ON or OFF -> FAN->, 1st time zone temperature setting -> FAN->,6th time setting (Hour and Minute) -> FAN->, ...the same procedure for each time zone (max 6 zones)

It is possible to set up individual time zone setting separately for **Saturday and Sunday** on basis of above procedure.

EXAMPLE SETTINGS oF WEEKLY THERMOSTAT

	Мо	n-Fri	Sa	aturday	S	unday
	S	N	S	N	S	N
1 06:00 ~ 08:00	ON	17°C	ON	17°C	ON	17°C
2 08:00 ~ 11:30	ON	20°C	ON	17°C	ON	17°C
3 11:30 ~ 13:30	ON	20°C	ON	17°C	ON	17°C
4 13:30 ~ 17:00	ON	20°C	ON	17°C	ON	17°C
5 17:00 ~ 22:00	ON	17°C	ON	17°C	ON	17°C
6 22:00 ~ 06:00	ON	15°C	ON	15°C	ON	15°C

1-6 available time zones

S1 : Status; N: Setpoint

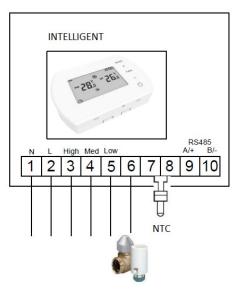
Remarks

During setting, displays can be set while they are flickering. When the beginning time is flickering, it is able to be set (10 mins each step) via scrolling +/- buttons. The time setting is the beginning of current time zone, also the end time of last time zone

When ON/OFF is flickering, it is able to be set via scrolling +/buttons. When status in ON, thermostat will run according to setpoint ; when status is OFF, thermostat will be switch off.

When the setpoint is flickering , it is able to be set via scrolling +/ - buttons. Even choosing OFF status, setpoint is able to set. And this setpoint will be the working if someone switch thermostat ON manually this time; however in next time zone, it will run according to automatic programmable setting.

ELECTRICAL CONNECTION SCHEME



WARNING!

RISK OF ELECRICAL SHOCK. Disconnect power supply before making any electrical connections. Contact with components carrying hazardous voltage can cause electrical shock and may result in severe personal injury

Registering your product

Thank you for purchasing a Smith's product. It has been designed and manufactured to the highest quality standards to ensure it gives you efficient and trouble-free service for many years. We are committed to achieving the highest standards and our faith is supported by a free parts and labour guarantee with every product.

For more information on the warranty period for this product please visit our website smithsep.co.uk/product-registration/

This gives you the peace of mind that in the unlikely event of product failure, we will repair or replace the product completely free of charge providing the product has been installed, used and maintained in accordance with the instructions. Your statutory rights are not affected by this warranty.

It is important to register as soon as possible online at: smithsep.co.uk/ product-registration/.

This will ensure you will receive prompt and efficient service if your product requires attention within the warranty period. If you do not register your product, you will be required to produce proof of purchase prior to receiving service.

For more details please visit our website: SmithsEP.co.uk

Disposal

As part of the policy of continuous product improvement, Smith's Environmental Products LTD reserves the right to alter specification without prior notice.

Products with this symbol (crossed out wheelie bin) cannot be disposed as household waste. Old electrical and electronic equipment must be recycled at a facility capable of handling these products and their waste by-products. If you are purchasing replacement equipment your retailer may offer a 'take back' scheme, or will be able to give details of the nearest approved authorised treatment facility. Proper recycling and waste disposal will help conserve resources whilst preventing detrimental effects on our health and the environment.

WEEE Registered Code: WEE/ED0093VW



After sales and spares

If you experience any problems with the use of your product, please contact our after-sales office +44 (0) 1245 324560.

For product information, customer services or sales support call us on +44 (0) 1245 324900

For the Republic of Ireland, contact MT Agencies on 01 864 3363

Sales: sales@SmithsEP.co.uk General information: info@SmithsEP.co.uk

Smith's Environmental Products Ltd Blackall Industrial Estate, South Woodham Ferrers, Chelmsford, Essex CM3 5UW

SmithsEP.co.uk

@SmithsEP_UK

#ThinkSmiths

Notes	

Notes	



Happy to help

Smith's Environmental Products Ltd is one of the leading manufacturers of heating and cooling products in the UK. We are committed to achieving the highest standards and our faith is supported by a free parts and labour guarantee with every product (see our website for more information). Our customer service is second to none and we are happy to offer any help and guidance that you might need.

Stockists

All products are available nationally from Builders' Merchants, Plumbers' Merchants, Heating Equipment Distributors and Kitchen Equipment Distributors. In the event of difficulty, please contact us or visit our website SmithsEP.co.uk for details of your nearest stockist.

Information and advice

Full technical specifications and list prices is available to download from our website or in hard copy from our office. Also available on our website are price lists, individual product data sheets, installation & user guides, where to buy, who to contact and a media centre.

Alternatively contact our office 9.00am to 5.00pm Monday to Friday.

As part our commitment to continuous improvement Smith's Environmental Products may change the specifications of its products without prior notification or public announcement. All descriptions, illustrations, drawings and specifications in this publication present only general particulars and shall not form part of any contract. All dimensions are in mm unless otherwise stated. Please visit the website for the most up to date information.

To view the full product information download the datasheet at: www.SmithsEP.co.uk

For product information, customer services or sales support call us on **+44 (0) 1245 324900**

For the Republic of Ireland, contact MT Agencies on 01 864 3363

Sales: sales@SmithsEP.co.uk General information: info@SmithsEP.co.uk

Smith's Environmental Products Ltd Blackall Industrial Estate, South Woodham Ferrers, Chelmsford, Essex CM3 5UW

SmithsEP.co.uk

@SmithsEP_UK

#ThinkSmiths

Issue 003 | August 2020